

CLAIMS

1 1. A method of forming a pitcher-shaped active area structure for a field effect  
2 transistor (FET), the method comprising the steps of:  
3 forming divots into top portions of side walls of at least two shallow trench insulator  
4 (STI) structures formed into a substrate and that isolate a FET and define an  
5 active area structure; and  
6 migrating substrate material into at least portions of the divots, thereby forming a  
7 widened top portion of the active area structure with a larger width than a  
8 bottom portion of the active area structure.

1 2. The method of claim 1, wherein the step of forming divots into top portions of side  
2 walls of at least two STI structures comprises the step of implementing a wet etch to  
3 remove the top portions of the sidewalls of the at least two STI structures, thereby  
4 forming divots in the top portions of the sidewalls of the at least two STI structures.

1 3. The method of claim 1, wherein the step of migrating substrate material into at least  
2 portions of the divots comprises the step of implementing a hydrogen annealing  
3 technique to migrate substrate material into at least portions of the divots, thereby  
4 forming a widened top portion of the active area structure with a larger width than a  
5 bottom portion of the active area structure.

1 4. The method of claim 3, wherein the step of implementing a hydrogen annealing  
2 technique to migrate substrate material into at least portions of the divots further  
3 comprises the step of rounding top corners of the widened top portion of the active  
4 area structure.

1 5. A method of forming a pitcher-shaped active area structure for a field effect  
2 transistor (FET), the method comprising:  
3 implementing a wet etch to remove a pad oxide layer formed on a substrate and  
4 portions of an STI oxide fill and STI liner oxide that form top portions of  
5 sidewalls of at least two shallow trench insulator (STI) structures that isolate  
6 a FET and define an active area structure, thereby forming divots in the top  
7 portions of the sidewalls of the at least two STI structures; and  
8 implementing a hydrogen annealing technique to migrate substrate material into at  
9 least portions of the divots, thereby forming a widened top portion of the  
10 active area structure with a larger width than a bottom portion of the active  
11 area structure.

1 6. The method of claim 5, wherein the step of implementing a wet etch comprises the  
2 step of implementing a buffered hydrogen fluoride acid (BHF) etch to remove the  
3 pad oxide layer and portions of the STI oxide fill and the STI liner oxide that form  
4 the top portions of the sidewalls of the at least two STI structures, thereby forming  
5 divots in the top portions of the sidewalls of the at least two STI structures.

1 7. The method of claim 5, wherein the step of implementing a wet etch comprises the  
2 step of implementing an isotropic plasma etch to remove the pad oxide layer and  
3 portions of the STI oxide fill and the STI liner oxide that form the top portions of  
4 the sidewalls of the at least two STI structures, thereby forming divots in the top  
5 portions of the sidewalls of the at least two STI structures.

1 8. The method of claim 5, wherein the step of implementing a wet etch is performed  
2 with a 40/1 etch chemistry and in the range of approximately 1 to 2 minutes.

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- 1 9. The method of claim 5, wherein the step of implementing a wet etch forms divots  
2 with a depth of approximately 500 Å or less.
- 1 10. The method of claim 5, wherein the step of implementing a hydrogen annealing  
2 technique to migrate substrate material into at least portions of the divots further  
3 comprises the step of rounding top corners of the widened top portion of the active  
4 area structure.
- 1 11. The method of claim 5, wherein the step of implementing a hydrogen anneal is  
2 performed at a temperature of 700°C. or higher.
- 1 12. The method of claim 5, wherein the step of implementing a hydrogen anneal is  
2 performed under a pressure of  $10^{-3}$  Torr or higher.
- 1 13. A pitcher-shaped active area structure for a field effect transistor (FET) comprising:  
2 a semiconductor substrate; and  
3 at least two shallow trench insulator (STI) structures formed into the substrate that  
4 isolate the FET and define an active area structure, the active area structure  
5 comprising:  
6 a widened top portion; and  
7 a bottom portion, wherein the widened top portion has a larger width than  
8 the bottom portion.
- 1 14. The structure of claim 13 further comprising a pad oxide layer formed on the  
2 substrate, and wherein the at least two STI structures are formed into the substrate  
3 through the pad oxide layer, the at least two STI structures comprising an STI oxide  
4 liner and an STI oxide fill formed on the STI oxide liner.

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1 15. The structure of claim 13, wherein the at least two STI structures comprise divots in  
2 top portions of side walls of the at least two STI structures into which the widened  
3 top portion of the active area structure extends.

1 16. The structure of claim 15, wherein the semiconductor substrate comprises silicon,  
2 and wherein the widened top portion formed into divots comprises single crystalline  
3 silicon.

1 17. The structure of claim 15, wherein the divots comprise a depth of approximately  
2 500 Å or less.

1 18. The structure of claim 13, wherein the widened top portion of the active area  
2 structure further comprises rounded top corners.

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